



**United Tribes Technical College  
American Welding Society Accredited Test Facility**



**Welder Certification and Qualification Fees Schedule**

United Tribes Technical College (UTTC) can qualify welders to sheet metal, structural, and piping code procedures. UTTC is fully staffed with AWS Certified Welding Inspectors (CWI) to help you with your testing and training needs.

<b>Welder Qualification Testing</b>			
<b>Code</b>	<b>Test</b>	<b>Fee</b>	<b>Time Allotted</b>
AWS-D1.1	Coupons Prepared	\$40.00/Each specimen submitted	
AWS-D1.1	Bend Test	\$100.00/Each specimen submitted	
AWS-D1.1	3/8" Plate Test	\$150.00/Position	2 hrs./Position
AWS-D1.1	1" Plate Test	\$200.00/Position	4 hrs./Position
ASME IX	6" Sch 80 Pipe Test	\$300.00/Position	8 hrs./Position
ASME IX	2 3/4" x 5/8" Wall Pipe Test	\$400.00/Position	5 hrs./Position
API	6" Sch 40 Pipe Test	\$300.00/Position	5 hrs./Position
AWS-D1.3	Sheet Metal Test	\$40.00/Position	2 hrs./Position
<b>A fee of \$50.00/hr. will be charged for any overage on time allotted to take each test. Any overage charges must be paid immediately after testing in order to receive certification card.</b>			

- Participants must have valid photo identification.
- Participants must supply their own industry approved safety apparel/equipment.
- One hour practice time will be allotted at no additional cost before the test.
- All test specimens will be tested in strict compliance with the applicable code.
- Test results will be recorded on the appropriate performance qualification test record.
- A three-person minimum for testing during irregular business days or hours, which include evenings, weekends, and summers (June 1-August 15).
- **Payment & registration must be received 10 days prior to scheduled testing date.**
- If you need to cancel your scheduled test (s), you must cancel within 5 days of your scheduled test or you will forfeit all of your paid fees.

**\*Additional fees and/or travel expenses will be applied if off-site testing or testing during outside normal welding technology instructor hours. Please contact Bob Leingang at bleingang@uttc.edu or (701) 221-1551 or (701) 391-2694.**

**Remit payment to:**

United Tribes Technical College  
ATTN: Bob Leingang, AWS Test Facility  
3315 University Drive  
Bismarck, ND 58504

\*Checks accepted upon approval. Registration and payment due 10 days prior to testing date.  
If paying by credit card, please call UTTC Accounts Receivable at (701) 221-1425.

**\*United Tribes Technical College is not responsible for accidents, thefts, or lost items.**